FOR LITH ITY/DESIGN CIP/PCT NATIONAL/PLANT ORIGINAL/SUBSTITUTE/SUPPLEMENT DECLARATIONS

DECLARATION AND POWER OF ATT FOR PATENT APPLICATION IN THE UNITED STATES PATENT AND TRADET OF OFFICE

CUSHMAN FORM 44957-US U3-9613-TH

As a below named inventor. I hereby declare that my residence, post office address and citizenship are as stated below next to my name, and I believe I am the original, first and sole inventor (if only one name is listed below) of the subject vatter which is claimed and for which a patent is sought on the INVENTION ENTITLED "METHOD AND APPARATUS FOR FORMING" (CASTING WHICH INCLUDED AND INSERT"

| the sp | ecification of wh | ich (<u>CHE</u> | CK applicable BOX(| ES)) | | | | | |
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| -> | [X] is attached if | hereto. | | | | | | | |
| | [] was filed on | | | as U | S. Application No. 0 | | | | |
| OX(ES) -> | [] was filed as | PCT Into | emational Application | No. PCT/ | | on | | | |
| -> -> <u>and (</u> | if applicable to U | .S. or PC | CT application) was as | mended on | | | | | |
| I hereby state t | hat I have review | ed and u | inderstand the content | is of the above | identified specification | on, including the | claims, as amen | ided by any a | mendment |
| referred to abo | ve. I acknowledg | ge the du | ity to disclose all info | rmation known | n to me to be materia | l to patentability | as defined in 3 | 37 C.F.R. 1.5 | 6. I hereby |
| claim foreign p | riority benefits ur | ider 35 U | J.S.C.119/365 of any 1 | foreign applicat | cion(s) for patent or i | nventor's certifica | te listed below | and have also | identified |
| below any foreig | gn application for | patent o | r inventor's certificate | filed by me or | my assignee disclosing | the subject matte | r claimed in this | s application | and having |
| a filing date (1) | before that of the | he applic | ation on which priorit | ry is claimed, o | or (2) if no priority cl | aimed, before the | filing date of t | this application | n: |
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| | GN APPLICATI | ON(S) | | _ | ate first Laid- | Date Patented | . <u>I</u> | Priority Clain | ned |
| Number | Countr | <u>L</u> | Day/MONTH/Year | Filed o | pen or Published | or Granted | | Yes | No |
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| 8-97044 | Japan | | April 18, 1996 | 1 | | | | X | |
| 7-121706 | Japan | | May 19, 1995 | | | | • | X | |
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| I hereby claim | the benefit under | 35 U.S.0 | C. 120/365 of all Unite | ed States applie | cations listed below a | nd PCT internation | nal application | is listed abov | e or below |
| and, if this is a | continuation-in-pa | n (CIP |) application, insofar | as the subject i | matter disclosed and o | laimed in this app | olication is in ac | ddition to tha | t disclosed |
| in such prior ap | plications, I ackn | owledge | the duty to disclose al | ll information 1 | known to me to be ma | aterial to patentab | ility as defined | in 37 C.F.R. | 1.56 which |
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(FOR ADDITIONAL INVENTORS, check box [X] and attach sheet (CDC-116.2) for same information for each re signature, name, date, citizenship, residence and address.)





DECLARATION AND POWER OF ATTORNEY (continued) ADDITIONAL INVENTORS:

| INVENTOR'S SIGNATURE:_ | Ta dutor | yn 1 | akamura | Date | may 7 19 |
|---------------------------------|---------------|--------------|--------------------------|----------------------------|---------------|
| Inventor's Name (typed) | Tadatsugu | , | Nakamura | Japan | |
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